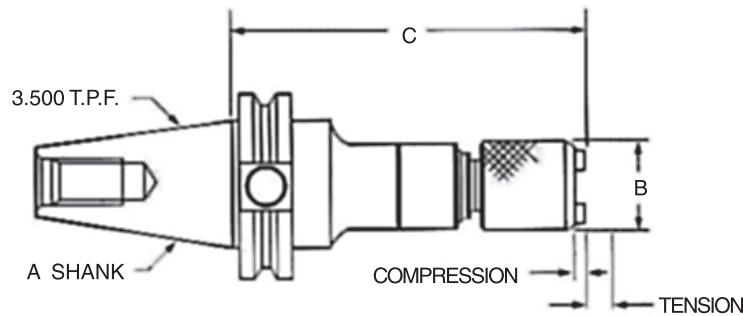


**INTEGRAL SHANK TENSION/
 COMPRESSION TAP HOLDERS**

- Quick-Change permits dull or broken tap to be replaced in seconds.
- Uses EDWARD ANDREWS or most common major manufacturers' standard Bilz (lug) style or ball drive tap adapters.
- Compensates for machine feed and tap pitch variance.
- Allows tap to be its own lead screw.
- Ball bearing drive to eliminate friction to avoid pushing or pulling thread.
- Compression stroke can be easily adjusted or eliminated as may be required for pipe tapping by using a hex wrench through the front of the tool.
- All shanks made of thru-hardened 4150 Alloy Steel.



MADE IN THE U.S.A.



CHUCK SIZE	TAP SIZE RANGE	EA PART NUMBER	A SHANK	B	C	TENSION	COMPRESSION
#1	0 - 9/16 1/8 NPT	EA1TC-BT30	30BT	1.26	3.94	0.50	0.13
		EA1TC-BT35	35BT		3.54		
		EA1TC-CAT40	40V		4.67		
		EA1TC-BT40	40BT		4.92		
		EA1TC-CAT45	45V		4.54		
		EA1TC-CAT50	50V		3.92		
		EA1TC-BT50	50BT		4.13		
#2	5/16 - 7/8 1/8 - 1/2 NPT	EA2TC-CAT40	40V	1.96	6.29	0.63	0.25
		EA2TC-BT40	40BT		4.92		
		EA2TC-CAT45	45V		6.17		
		EA2TC-CAT50	50V		5.54		
		EA2TC-BT50	50BT		5.51		
		EA2TC-NMTB50	50 NMTB		4.75		
#3	3/4 - 1-3/8 3/4, 1 NPT	EA3TC-CAT50	50V	2.91	8.50	0.88	0.50
		EA3TC-BT50	50BT		8.86		
		EA3TC-NMBT50	50 NMTB		7.88		